

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claim 1 (original): An in-mold foam molding, wherein a recess is formed to the outside of a boundary, said boundary lying between molded sections molded using bead starting materials of different properties, with flash being formed at the bottom of said recess so as to not project out from visible surfaces of the molded article.

Claim 2 (currently amended): An in-mold foam molding having a plurality of molded sections molded using bead starting materials of different properties, a plurality of through-holes ~~or wells~~ extending in the mold parting direction being formed at predetermined intervals along the boundary of each of molded section.

Claim 3 (currently amended: The in-mold foam molding according to claim 2,  
wherein a recess is formed along a boundary on the outside face of a portion of the boundary devoid of through-holes ~~or wells~~, with flash being formed at the bottom of said recess so as to not project out from visible surfaces of the molded article.

Claim 4 (currently amended): The in-mold foam molding according to claim 3, wherein the boundary of molded portions having said through-holes ~~or wells~~ formed therein are of rectangular wave, triangular wave, or sine wave configuration.

Claim 5 (original): The in-mold foam molding according to claim 1, wherein said in-mold foam molding is a car bumper core, portions of the core susceptible to localized impact stress acting on the core during automobile frontal collisions of various kinds being composed of low-expansion portions comprising a bead starting material having a low degree of expansion, with other portions being composed of high-expansion portions comprising a bead starting material having a high degree of expansion than the low-expansion portions.

Claim 6 (original): The in-mold foam molding according to claim 2, wherein said in-mold foam molding is a car bumper core, portions of the core susceptible to localized impact stress acting on the core during automobile frontal collisions of various kinds being composed of low-expansion portions comprising a bead starting material having a low degree of expansion, with other portions being composed of high-expansion portions comprising a bead starting material having a high degree of expansion than the low-expansion portions.

Claim 7 (previously presented): The in-mold foam molding according to claim 3,  
wherein said in-mold foam molding is a car bumper core, portions of the core susceptible to localized impact stress acting on the core during automobile frontal collisions of various kinds being composed of low-expansion portions comprising a bead starting material having a low degree of expansion, with other portions being composed of high-expansion portions comprising a bead starting material having a high degree of expansion than the low-expansion portions.

Claim 8 (previously presented): The in-mold foam molding according to claim 4,  
wherein said in-mold foam molding is a car bumper core, portions of the core susceptible to localized impact stress acting on the core during automobile frontal collisions of various kinds being composed of low-expansion portions comprising a bead starting material having a low degree of expansion, with other portions being composed of high-expansion portions comprising a bead starting material having a high degree of expansion than the low-expansion portions.

Claim 9 (new): An in-mold foam molding having a plurality of molded sections molded using bead starting materials of different properties, a plurality of wells extending in a mold parting direction being formed from one side to nearly another side of a boundary at predetermined intervals along the boundary of each of molded section.

Claim 10 (new): The in-mold foam molding according to claim 9,  
wherein a recess is formed along a boundary on the outside face of a portion of the boundary

devoid of wells, with flash being formed at the bottom of said recess so as to not project out from visible surfaces of the molded article.

Claim 11 (new): The in-mold foam molding according to claim 10,  
wherein the boundary of molded portions having said wells formed therein are of rectangular wave, triangular wave, or sine wave configuration.

Claim 12 (new): The in-mold foam molding according to claim 9,  
wherein said in-mold foam molding is a car bumper core, portions of the core susceptible to localized impact stress acting on the core during automobile frontal collisions of various kinds being composed of low-expansion portions comprising a bead starting material having a low degree of expansion, with other portions being composed of high-expansion portions comprising a bead starting material having a high degree of expansion than the low-expansion portions.

Claim 13 (new): An in-mold foam molding, comprising a plurality of molded sections molded using bead starting materials of different properties and a plurality of wells extending in the mold parting direction being formed at predetermined intervals along the boundary of each of molded sections predetermined intervals along the boundary of each of molded sections adjacent to each other, said plurality of wells being wells extending from a cavity side to a core side and wells extending from a core side to a cavity side.